MaxiPlus®

Rotary Brushes, Pad Drivers & Hardware



MaxiPlus® Rotary Brush Construction



MaxiPlus® Rotary Brushes were designed by listening to you. Our brush blocks are made of 100% recycled high impact High-Density Polyethylene, making them "ecofriendly" and allowing you to meet the demand for "green" products. All blocks are perfectly flat with a 5" standard center hole and a ¼" molded in riser.

MAXIPLUS® MOUNTING HARDWARE (1)

Your disk style brush uses a metal or plastic clutch plate (1) or a lug set to lock the brush onto your machine. All of today's popular and even many of the oldest and uncommon mounting hardware are available. Call our Customer Service Department at 1-800-252-7666 with the make and model of your equipment, and we will do the rest!

MAXIPLUS® RISER (2)

An optional MaxiPlus® High-Density Plastic Riser (2) gives you extra clearance between your brush and your floor machine's apron, letting you use a larger brush or pad driver underneath.

MAXIPLUS® ROTARY BRUSH BLOCK (3, 4, 5 & 6)

MaxiPlus® Rotary Brush Blocks are made of 100% recycled high impact High-Density Polyethylene (3) in 10" to 21" diameters with a standard 5" center hole and a ¼" riser (4) molded in. Our blocks are perfectly flat due to our unique production process. 14" and larger blocks have a water ring (5) and larger showerfeed openings (6) that direct the scrub solution to easily pass through the brush and onto the floor, making scrubbing more efficient and effective.

MaxiPlus® Rotary Brush Blocks

MaxiPlus® Rotary Brush Blocks are made from 100% recycled high impact High-Density Polyethylene. These "ecofriendly" and resource efficient solutions are supported by the distinguished "Green Environmentally Designed Products" seal of approval.



MAXIPLUS® BRISTLE FILL (7)

Bundles of bristles are folded in half, stuffed into carefully positioned drilled holes and then staple set into place with stainless steel staples. MaxiPlus® brushes are available in 13 standard synthetic and natural bristle materials (see pages 3-5).

MAXIPLUS® BRUSH SIZE (8)

MaxiPlus® Brush sizes are defined as the diameter of the brush block. Brushes are usually 2" smaller than your floor machine's size because of the flare of the bristles. Brushes for automatic scrubbers may not follow this rule. If you are unsure of the size of your brush, please measure the block diameter as shown or contact our Customer Service Department at 1-800-252-7666 with your machine make and model, and we will do the rest!



APPLICATIONS	46 GRIT	80 GRIT	120 GRIT	180 GRIT	500 GRIT	.030" STIFF NYLON	.020" SOFT NYLON	CARPET NYLON (.030"/.020")	.030" STIFF POLY	.020" SOFT POLY	CARPET POLY (.030"/.020")	BASSINE	UNION MIX	TAMPICO	WIRE
GENERAL SCRUBBING															
Carpet Scrubbing								•							
Ceramic/Quarry Tile			•	•	•	•			•			•			
Heavily Soiled Concrete	•	•	•	•		•			•			•			•
Moderate to Lightly Soiled Concrete			•	•		•			•			•			•
Linoleum				•	•	•			•			•			
Marble										•					
Non-Slip Epoxy Finish					•	•			•						
"Raised Disc" Rubber Tile					•		•			•					
Terrazzo			•	•	•	•			•			•			
Vinyl Tile			•	•	•	•			•			•			
HARD SURFACE POLISHING															
Linoleum													•	•	
Marble													•	•	
"Raised Disc" Tile													•	•	
Vinyl Tile													•	•	
STRIPPING															
Ceramic/Quarry Tile		•													
Linoleum		•													
Vinyl Tile		•													
Terrazzo	•	•													

MaxiPlus[®] Grit Abrasive Bristle Rotary Brushes



MaxiPlus® Grit Abrasive Bristle Rotary Brushes are convenient and economical replacements for scrubbing pads. They last longer than 100 disposable floor pads and are available in five grit sizes or grades—letting you match the aggressiveness of the brush to your cleaning task. Remember as the grade number increases, the grit coarseness decreases. For example, MaxiPlus® 46 Grit is as powerful as coarse sandpaper and MaxiPlus® 500 Grit is as gentle as polishing powder.

MAXIPLUS® 46 GRIT

46 Grit—.070" extra stiff and super-aggressive 6/12 rust colored nylon bristles are extruded with extremely coarse 46-grit silicon carbide abrasive. For scrubbing/stripping of unsealed concrete to remove the heaviest soils and grease. Must be used wet. *MaxiPlus®* 46 GRIT brushes are more aggressive than black floor pads.

MAXIPLUS® 80 GRIT

80 Grit—.050" stiff 6/12 black nylon bristles are extruded with coarse 80-grit silicon carbide abrasive. For commercial scrubbing of concrete, terrazzo and tile floors. Must be used wet. *MaxiPlus*° 80 GRIT brushes outlast over 100 black or brown floor pads without clogging.

MAXIPLUS® 120 GRIT

120 Grit—.040" stiff 6/12 green nylon bristles are extruded with medium coarse 120-grit silicon carbide abrasive. For lighter commercial and janitorial scrubbing of concrete, terrazzo and tile floors. Must be used wet. *MaxiPlus® 120 GRIT brushes outlast over 100 green or blue floor pads without clogging.*

MAXIPLUS® 180 GRIT

180 Grit—.035" medium stiff 6/12 blue nylon bristles are extruded with a light 180-grit silicon carbide abrasive. For general wet scrubbing of resilient, non-slip flooring, ceramic/quarry tile, terrazzo, vinyl tile and concrete floors. Must be used wet. *MaxiPlus*® 180 GRIT brushes outlast over 100 blue or red floor pads without clogging.

MAXIPLUS® 500 GRIT

500 Grit—.018" flexible 6/12 light gray bristles are extruded with a fine 500-grit silicon carbide abrasive. For cleaning, maintaining and spray buffing of coated floors. Must be used wet. *MaxiPlus® 500 GRIT brushes outlast over 100 red or white floor pads without clogging.*

MaxiPlus® Brush Block Diameter	MaxiPlus® Standard Center Hole	MaxiPlus® 46 Grit Rust Color Bristle (1-3/4" Trim)	MaxiPlus® 80 Grit Black Bristle (1-3/4" Trim)	MaxiPlus® 120 Grit Green Bristle (1-3/4" Trim)	MaxiPlus® 180 Grit Blue Bristle (1-3/4" Trim)	MaxiPlus® 500 Grit Light Gray Bristle (1-3/4" Trim)
10"*	5"	61510	61310	61410	61210	61010
11"*	5"	61511	61311	61411	61211	61011
12"*	5"	61512	61312	61412	61212	61012
13"*	5"	61513	61313	61413	61213	61013
14"	5"	61514	61314	61414	61214	61014
15"	5"	61515	61315	61415	61215	61015
16"	5"	61516	61316	61416	61216	61016
17"	5"	61517	61317	61417	61217	61017
18"	5"	61518	61318	61418	61218	61018
19"	5"	61519	61319	61419	61219	61019
20"	5"	61520	61320	61420	61220	61020
21"	5"	61521	61321	61421	61221	61021

^{*} Showerfeed holes are not included

WARNING!—Do not use a brush or pad driver with flammable materials (fuels, solvents, thinner, etc.) or serious bodily harm or injury could result from possible fire or explosion.



MaxiPlus® Rotary Brush Blocks
MaxiPlus® Rotary Brush Blocks are made
from 100% recycled high impact High-Density
Polyethylene. These "ecofriendly" and
resource efficient solutions are supported
by the distinguished "Green Environmentally
Designed Products" seal of approval.

MaxiPlus[®] Synthetic Bristle Rotary Scrub Brushes



MaxiPlus® Synthetic Bristle Rotary Scrub Brushes clean hard surfaces. They are available in long-life Nylon or economical Polypropylene with stiff or soft bristles. MaxiPlus® Carpet Brushes use extra soft nylon or polypropylene bristles. MaxiPlus® Brushes are available in 10" to 21" block diameters with a complete range of mounting hardware.

MAXIPLUS® STIFF NYLON

.030" Stiff White Nylon—Long lasting, general purpose scrub brush for medium soils on concrete and decorative floors. Nylon softens when wet and will not scratch tile, terrazzo or coated surfaces. *Aggressive, stiff bristles with very long life.*

MAXIPLUS® SOFT NYLON

.020" Soft Black Nylon—General purpose scrub brush for light to medium soils on softer floor finishes. Nylon softens when wet and will not scratch tile, marble, terrazzo or coated surfaces. **Soft bristles with very long life.**

MAXIPLUS® CARPET NYLON

.030" White Nylon Outer Rows/.020" Black Nylon Inner Rows—Softest black nylon bristle for gentle carpet cleaning. Stiffer white outer rows of bristles carry the weight of your machine. Add our MaxiPlus® Carpet Glide™ Plate (see back cover) to help bear the machine weight and make carpet shampooing even easier.

MAXIPLUS® STIFF POLY

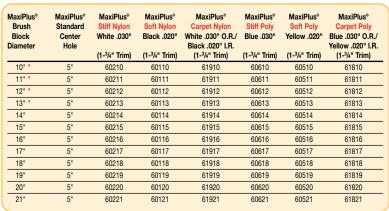
.030" Stiff Blue Polypropylene—General purpose scrub brush for medium soils. Use stiff polypropylene on concrete and coated floors in commercial and industrial facilities. As aggressive as stiff nylon with a shorter bristle life and lower price.

MAXIPLUS® SOFT POLY

.020" Soft Yellow Polypropylene—Use this finer poly filament brush with a detergent for lighter duty scrubbing on waxed or finished floors. *Economical replacement for bassine and union mix brushes.*

MAXIPLUS® CARPET POLY

.030" Blue Polypropylene Outer Rows/.020" Yellow Polypropylene Inner Rows—Use this filament mix with a MaxiPlus® Carpet Glide™ Plate (see back cover) and proper shampoo. Shorter life alternative to our MaxiPlus® Carpet Nylon Brush with lower price.







HOW TO "BREAK-IN" YOUR MAXIPLUS" BRUSH

Before using a new nylon or poly brush on carpets, you need to "break-in" the bristles to eliminate any possible excess drag by "tipping" the strands and burrs caused by the manufacturing process. Follow these 4 easy steps:

- Mount brush onto your machine. Follow all instructions included in your owner's manual.
- Find a rough textured floor surface, preferably unfinished concrete.
- Run your machine DRY for approximately 15 to 20 minutes to soften or "flag" the bristle tips. Bristles will take a slight set or lean in the direction of the machine rotation.
- Rinse your brush to remove any dirt caught during running. Your brush is now ready for use on carpeting. (No "break-in" is required for nylon or poly brushes when used on hard floors)

MaxiPlus[®] Natural Fiber Scrub & Wire Stripping Rotary Brushes



MaxiPlus® Natural Fiber Bristle Rotary Scrub Brushes scrub and polish hard surfaces. They are available in Bassine, Union Mix and Tampico bristles. MaxiPlus® Wire Stripping Rotary Brushes scrub and strip the heaviest and compacted soils. MaxiPlus® Brushes are available in 10" to 21" block diameters with a complete range of mounting hardware.

MAXIPLUS® BASSINE

Bassine—Traditionally used for scrubbing and polishing and is often replaced with long-life nylon or polypropylene. To avoid bristle cracking, follow the brush "break-in" rules below. *Medium to low aggressiveness*.

How to "Break-In" Your MaxiPlus" Bassine Brush
Before using your MaxiPlus" Bassine Brush, we recommend "moisturizing" the
bristles by soaking them for 15 minutes in cold water, then letting them hang
overnight. Dry bristles can crack and break.

MAXIPLUS® UNION MIX

Union Mix—This blend of bassine and tampico natural fibers is softer than bassine and is used for light scrubbing and polishing of decorative fioors.

Often replaced by long-life economical soft polypropylene.

MAXIPLUS® TAMPICO

Tampico—Softest natural fiber bristle brush is great for buffing and polishing finished floors. *Commonly used instead of white floor pads.*

MAXIPLUS® WIRE

.030" Wire—The most aggressive scrubbing and stripping of the heaviest and compacted soils. To avoid corrosion and wires breaking, clean your MaxiPlus® Wire Brush after each use by spraying with lubricant and hanging to dry. Use gloves when handling wire brushes. *High aggressiveness*.

MaxiPlus [®] Brush Block Diameter	MaxiPlus® Std. Center Hole	MaxiPlus [®] Bassine (1- ³ / ₄ " Trim)	MaxiPlus [®] Union Mix (1- ³ / ₄ " Trim)	MaxiPlus [®] Tampico (1- ³ / ₄ " Trim)	MaxiPlus® Wire (1-3/4" Trim)
10" *	5"	60710	60810	61710	60910
11" *	5"	60711	60811	61711	60911
12" *	5"	60712	60812	61712	60912
13" *	5"	60713	60813	61713	60913
14"	5"	60714	60814	61714	60914
15"	5"	60715	60815	61715	60915
16"	5"	60716	60816	61716	60916
17"	5"	60717	60817	61717	60917
18"	5"	60718	60818	61718	60918
19"	5"	60719	60819	61719	60919
20"	5"	60720	60820	61720	60920
21"	5"	60721	60821	61721	60921

^{*} Showerfeed holes are not included

WARNING!—Do not use a brush or pad driver with flammable materials (fluels, solvents, thinner, etc.) or serious bodily harm or injury could result from possible fire or explosion.



COMPLETE YOUR MAXIPLUS® BRUSH ORDER

MaxiPlus® Rotary Brushes are available in thousands of configurations. To order the correct brush for your cleaning needs and equipment, you need to specify all of the components in your order.

assembled at the factory only)



- Select both the correct bristle type (1) for your facility/job and brush block diameter size (1) for your equipment.
- 2. Select the MaxiPlus® Clutch Plate (2) or Lug Set from the complete range of choices on the back cover. If you are unsure of which one you need, please contact our Customer Service Department at 1-800-252-7666 with your machine make and model, and we will do the rest! (Due to tight assembly tolerances, all lug-mounted brushes will be
- You may like to add a riser (3) to the brush to give you extra brush height. This is not required, but if you wish to add this accessory, order it from the MaxiPlus® Mounting Hardware selection on the back cover.

MaxiPlus® Pad Driver Construction

NEXSTEP
COMMERCIAL PRODUCTS
Exclusive Licensee of O-Cedar

MaxiPlus® Pad Drivers were designed by listening to you. For example, our pad driver brush blocks are made of 100% recycled high impact High-Density Polyethylene, allowing you to meet the demand for "green" products. All blocks are perfectly flat with a 5" standard center hole and 1-½" riser molded in, providing extra clearance between your pad driver and your floor machine's apron so you can use a larger MaxiPlus® Pad Driver under your machine to save labor and time.

MAXIPLUS® MOUNTING HARDWARE (1)

MaxiPlus® Pad Drivers use a plastic or metal clutch plate (1) or lug set to lock the pad driver onto your floor machine.



MAXIPLUS® PAD DRIVER BRUSH BLOCK (2, 3, 4 & 5)

MaxiPlus® Pad Driver Brush Blocks are made of 100% recycled high impact High-Density Polythylene (2) in 10" to 21" diameters with a standard 5" center hole. 14" and larger pad driver blocks have a 1-½" riser (3) molded into the block that provides extra clearance between the top of your pad driver and your floor machine's apron, letting you use a larger pad driver under a single brush buffer. These blocks are also equipped with a water ring (4) and larger showerfeed openings (5) that direct the scrub solution to easily pass through your pad driver and onto the floor, making scrubbing more efficient and effective.



MaxiPlus® Rotary Brush Blocks

MaxiPlus® Rotary Brush Blocks are made from 100% recycled high impact High-Density Polyethylene. These "ecofriendly" and resource efficient solutions are supported by the distinguished "Green Environmentally Designed Products" seal of approval.



MAXIPLUS® PAD CENTERING ATTACHMENT (6 & 7)

MaxiPlus® Pad Centering Attachment Base (6) fits into the recess in the bottom of your pad driver and is securely held in place with screws. The 3" diameter shoulder on the base fits the center hole of standard floor pads for easy mounting. The locking face (7) lifts over the pad, holding it securely. We recommend using a MaxiPlus® Pad Centering Attachment with both Bristle-Style and Harpoon-Style Pad Drivers.



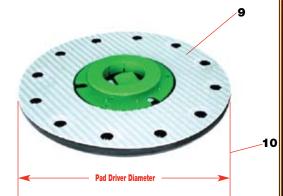
MAXIPLUS® BRISTLE-STYLE PAD DRIVERS (8)

MaxiPlus® Bristle-Style Pad Drivers use a .040" poly filament with either a $\frac{1}{2}$ " or 1" trim to penetrate, hold and drive your floor pad. Bristles are mounted into the block with no flare.



MAXIPLUS® HARPOON-STYLE PAD DRIVERS (9)

MaxiPlus® Harpoon-Style Pad Drivers have a molded "velcro style" harpoon sheet bonded onto the pad driver block. The 1/16" tall hooks penetrate, hold and drive your floor pad. The MaxiPlus® Harpoon-Style Pad Drivers are easily cleaned.



MAXIPLUS® PAD DRIVER SIZE (10)

MaxiPlus® Pad Driver sizes are defined as the diameter of the block. Our pad drivers have a $1^{-1}/2^{\circ}$ riser molded into the block and are usually 1" smaller than your floor machine's size. Pad drivers for automatic scrubbers may not follow this rule. If you are unsure of the size of your pad driver, please measure the pad driver diameter as shown or contact our Customer Service Department at 1-800-252-7666 with your machine make and model, and we will do the rest!

MaxiPlus® Pad Drivers



MaxiPlus® Pad Drivers are convenient, economical and available in four styles...Short Trim Bristle, Long Trim Bristle, Harpoon-Style and High-Speed Harpoon-Style with Cushion...to meet all of your needs.

MAXIPLUS® SHORT TRIM BRISTLE

.040" ½" Stiff Straight Blue Poly—Effectively holds floor pads in place for fast polishing, buffing, scrubbing or stripping of floors. Also securely holds and drives a carpet bonnet for carpet cleaning. *Economical, fast and securely holds floor pads and carpet bonnets*.

MAXIPLUS® LONG TRIM BRISTLE

.040" 1" Stiff Straight Black Poly—Effectively holds floor pads and carpet bonnets for fast polishing, buffing, scrubbing and stripping of floors or carpet cleaning while cushioning a pad or bonnet and minimizing vibration.

Lowest cost alternative; fast and securely holds floor pads and carpet bonnets while absorbing vibration.

MAXIPLUS® HARPOON-STYLE

"Velcro-Style" Harpoon-Style—Harpoon sheet is bonded onto the pad driver block. Holds floor pads in place for effective polishing, buffing, scrubbing or stripping of floors. Also securely holds and drives a carpet bonnet for carpet cleaning. Very economical; fast and securely holds floor pads and carpet bonnets.

MAXIPLUS® HIGH-SPEED HARPOON-STYLE WITH CUSHION

High-Speed "Velcro-Style" Harpoon-Style With Cushion—Harpoon sheet is mounted onto ½" thick foam sheet that is bonded onto your MaxiPlus® pad driver block. This combination holds floor pads and carpet bonnets in place for effective polishing, buffing, scrubbing or stripping of floors or carpet cleaning while minimizing vibration on 300-1000 RPM machines. *Economical, fast and securely holds floor pads and carpet bonnets while absorbing vibration.*

MaxiPlus® Pad Driver Block Diameter	MaxiPlus® Standard Center Hole	MaxiPlus® Short (½") Trim Bristle-Style Pad Driver	MaxiPlus® Long (1") Trim Bristle-Style Pad Driver	MaxiPlus® Harpoon-Style Pad Driver	MaxiPlus® High-Speed Harpoon-Style Pad Driver w/Cushion
10" *	5"	62010	62110	_	_
11" *	5"	62011	62111	62511	62611
12" *	5"	62012	62112	62512	62612
13" *	5"	62013	62113	62513	62613
14"	5"	62014	62114	62514	62614
15"	5"	62015	62115	62515	62615
16"	5"	62016	62116	62516	62616
17"	5"	62017	62117	62517	62617
18"	5"	62018	62118	62518	62618
19"	5"	62019	62119	62519	62619
20"	5"	62020	62120	62520	62620
21"	5"	62021	62121	_	

^{*} Showerfeed holes are not included

WARNING!—Do not use a brush or pad driver with flammable materials (fuels, solvents, thinner, etc.) or serious bodily harm or injury could result from possible fire or explosion.



COMPLETE YOUR MAXIPLUS® PAD DRIVER ORDER

MaxiPlus® Pad Drivers are available in thousands of configurations. To order the correct pad driver for your cleaning needs and equipment, you need to specify all of the components in your order.

- Select both the correct pad driver type (1) for your facility/job and pad driver size (1) for your equipment.
- Select the MaxiPlus® Clutch Plate
 (2) or Lug Set from the complete
 range of choices on the back cover.
 If you are unsure of which one you
 need, please contact our Customer
 - Service Department at 1-800-252-7666 with your machine make and model, and we will do the rest! (Due to tight assembly tolerances all lug mounted pad drivers will be assembled at the factory only)
- 3. You may like to use a pad centering attachment (3) to securely hold your floor pad onto your pad driver. See back cover for the MaxiPlus® Pad Centering Attachment. Also, you may like to add a riser to your pad driver to give you extra height. With MaxiPlus® Pad Drivers, this is not necessary. Our pad driver brush blocks have a 1-½" riser molded into the block providing extra clearance.



MaxiPlus® Mounting Hardware



MaxiPlus® Mounting Hardware is available in today's popular materials, styles and center hole sizes...#92/B, #83/A, #47/C and #46/D. Much of the oldest and uncommon mounting hardware is even available. Just call our Customer Service Department at 1-800-252-7666 with the make and model of your equipment, and we will do the rest!

MAXIPLUS® SUPER-STRONG STEEL CLUTCH PLATES

MaxiPlus® Super-Strong Steel Clutch Plates are for scarifying and high-torque/high-shock jobs. They resist cleaning chemicals, mount into a 5" center hole, provide superior performance and are available in today's four most popular styles...#92/B, #83/A, #47/C and #46/D.



MAXIPLUS® GIMBAL-STYLE HIGH-DENSITY PLASTIC CLUTCH PLATES

MaxiPlus® Gimbal-Style High-Density Plastic Clutch Plates easily mount into a 5" center hole. #6AL05 fits Alto/Clarke machines and #6MM20 fits Minuteman machines.



MAXIPLUS® SUPER-STRONG STEEL CUSTOM CLUTCH

MaxiPlus® Super-Strong Steel Custom Clutch Plate easily mounts into a 5" center hole. #6L41E fits Twintec machines.



MAXIPLUS® METAL LUGS

MaxiPlus® Metal Lugs are long lasting and lock your brush or pad driver onto your floor machine. Our lugs are carefully mounted on a pattern that exceeds OEM specifications. They are available in today's four most popular styles...#74, #42, #33 and #M3.



MAXIPLUS® CAST ALUMINUM CLUTCH PLATES

MaxiPlus® Cast Aluminum Clutch Plates are for scarifying and high-torque/high shock jobs. They resist cleaning chemicals, mount into a 5" center hole, provide top performance, are an economical alternative to steel clutch plates, and are available in today's four most popular styles...#92/B, #83/A, #47/C and #46/D.



MAXIPLUS® HIGH-DENSITY NYLON LUGS

MaxiPlus® High-Density Nylon Lugs provide superior durability and are the preferred replacement for traditional steel lugs to lock your brush or pad driver onto your floor machine. Our lugs mount around a 5-1/2" center hole on brushes and pad drivers.



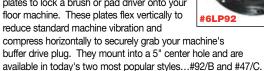
MAXIPLUS® 1" HIGH-DENSITY PLASTIC RISER

MaxiPlus® 1" Riser is made of high-density plastic and mounts into a 5" center hole under a steel, aluminum or plastic clutch plate, giving extra clearance between the top of your brush and the apron of your floor buffer machine. Now, you can use a larger MaxiPlus® Brush and increase your productivity.



MAXIPLUS® HIGH-DENSITY PLASTIC CLUTCH PLATES

MaxiPlus® High-Density Plastic Clutch Plates are the preferred replacement for steel clutch plates to lock a brush or pad driver onto your floor machine. These plates flex vertically to reduce standard machine vibration and



MAXIPLUS® PAD CENTERING ATTACHMENT

MaxiPlus® Pad Centering Attachment is made of high-density plastic and is extremely durable. It mounts to the underside of a bristle-style or harpoon-style pad driver. The shoulder of the attachment centers the floor pad under the brush. The snap-in cover locks your floor pad to your pad driver for worry-free operation.



MAXIPLUS® SPRING-LOCKED HIGH-DENSITY PLASTIC CLUTCH PLATES

MaxiPlus® Spring-Locked High-Density Plastic Clutch Plates are made with corrosion-resistant springs and mount into a 5" center hole. #6TN06 and #6TN08 fit Tennant/Tennant Trend machines and #6FC06 and #6FC08 fit Factory Cat/TomCat machines.



MAXIPLUS® CARPET GLIDE™ PLATE

MaxiPlus® Carpet Glide™ Plate is made of extremely durable high-density plastic. It mounts to the underside of your carpet brush. Its smooth face rides on the carpet, bears part of the weight of your machine and adjusts to three heights, making carpet cleaning easier.



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